ARB AIR LOCKER Air Operated Locking Differentials

| RD1 | 88 | Dana 60XHD,40 SPL,4. | 56 & UP | |
|--------|-----|------------------------------------|--------------|-------|
| ITEM # | QTY | DESCRIPTION | PART# | NOTES |
| 1 | 2 | SEAL HOUSING O-RING | 160248 | 1 |
| 2 | 1 | SEAL HOUSING ASSEMBLY | 082104 | |
| 3 | 1 | SHIM KIT | SHK001 | |
| * | 2 | MASTER SHIMS | SEE NOTE | 4 |
| 4 | 1 | BONDED SEAL | 160703 | |
| 5 | 1 | CLUTCH GEAR | 050807 | |
| 6 | 1 | SPIDER BLOCK | 070402 | |
| 7 | 1 | LONG CROSS SHAFT | 061501 | |
| 8 | 1 | SIDE GEAR | SEE NOTE | 3 |
| 9 | 2 | COUNTERSUNK SCREW | 200214 | |
| 10 | 3 | CROSS SHAFT RETAINING PIN | 120601 | |
| 11 | 2 | TAPERED ROLLER BEARING | NOT SUPPLIED | 2 |
| 12 | 1 | FLANGE CAP ASSEMBLY | 028605 | |
| 13 | 12 | RETURN SPRING | 150107 | |
| 14 | 1 | SPLINED SIDE GEAR | SEE NOTE | 3 |
| 15 | 2 | SHORT CROSS SHAFT | 061601 | |
| 16 | 4 | PINION GEAR | SEE NOTE | 3 |
| 17 | 4 | PINION THRUST WASHER | 151113 | |
| 18 | 2 | SIDE GEAR THRUST WASHER | 151007 | |
| 19 | 1 | DIFFERENTIAL CASE | 013205 | |
| * | 1 | BULKHEAD FITTING KIT (O-RING TYPE) | 170111 | |
| * | 1 | PUSH-IN FITTING (5mm to 1/8"BSPP) | 170201 | |
| * | 1 | AIR LINE (5mm DIA X 6m LONG) | 170301 | |
| * | 1 | NIPPLE (1/8" to 1/8" BSPT) | 170501 | |
| * | 1 | SOLENOID VALVE (12V) | 180103 | |
| * | 1 | SWITCH | 180209 | |
| * | 1 | SWITCH COVER (FRONT) | 180210 | |
| * | 1 | SWITCH COVER (REAR) | 180211 | |
| * | 10 | CABLE TIE | 180301 | |
| * | 1 | WARNING LABEL | 210101 | |
| * | 1 | BUMPER STICKER | 210102 | |
| * | 1 | OPERATION & SERVICE MANUAL | 210200 | |
| * | 1 | INSTALLATION GUIDE | 2102188 | |
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Specs:

Axle Spline 40 tooth, Ø43.4mm [1.71"]
Ratio Supported 4.56:1 & up
Ring Gear ID 162.0mm [6.38"]
Ring Gear OD 248mm [9.75"]
Ring Gear Bolts 12 bolts on Ø191mm [7.50"]
Ring Gear Torque 149Nm [110 ft-lb]
Backlash 0.15-0.25mm [0.006-0.010"]
Bearing Cap Torque 108Nm [80 ft-lb]

Notes:

- 1 For replacement O-rings use only BS140 Viton 75.
- 2 For replacement bearing use Timken part # 387A / 382S.
- 3 Available only as complete 6 gear set # 728K051

For Dana 60XHD, 40 SPL, 4.10 & DN refer to RD189 (Section 2.189)

For Dana 60HD, 35 SPL, 4.56 & UP refer to RD167 (Section 2.167)

4 Use 150331 (4.0mm thick) for diff with thin bearing cup.

