



## Installation Instructions

*Bull Bar (#53031 & 53032)*

*02-05 Ram Pickup 1500*

**NOTE:** Please read this information before attempting to install this product. Smittybilt is in no way responsible for any damage to the vehicle or personal injury that may occur during the installation or use of this product. Check components received with components listed below. **NO DRILLING REQUIRED.**

QTY	DESCRIPTION
1	Front Guard
2	Lower Support Brackets
8	M10 x 35 Hex Bolt-zinc plated
8	M10 Hex Nut-zinc plated
16	M10 Flatwasher-zinc plated
8	M10 Split lock washer-zinc plated

**Step One:** Locate the left and right lower support brackets. Remove the tow hook bar (if equipped) and locate the two outermost holes in the front of frame as shown in fig.#1. For vehicles not equipped with tow hooks, the front plastic filler panel must be removed. Place the brackets into position and secure with the factory bolt and 3/8 hardware as shown in Fig.1. (or) Fig 2. Repeat this process for the other side. Vehicles without factory tow hooks require two 3/8 nuts, bolts, washers per side. (included in kit) Do NOT fully tighten at this time.

**Step Two:** Loosely attach the Grille Saver to the lower support brackets with the 3/8 hardware as shown in Fig.2-3

**Step Three:** After checking for proper clearance and alignment of the Grille Guard on the vehicle fully tighten all hardware.

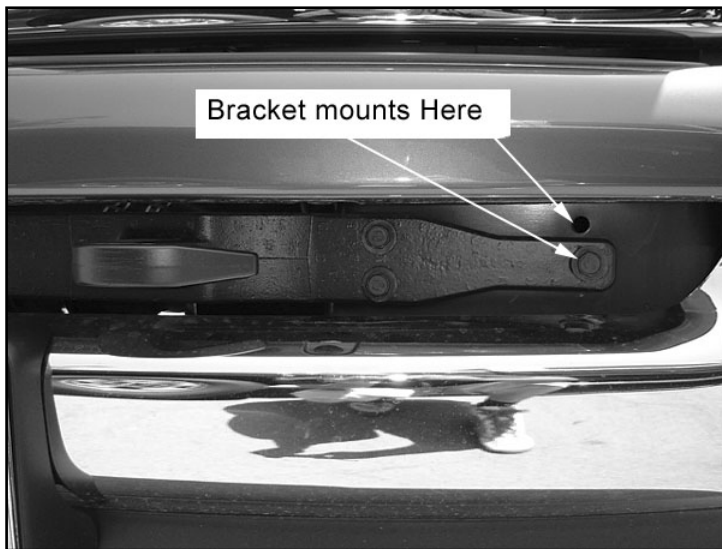


Fig. #1

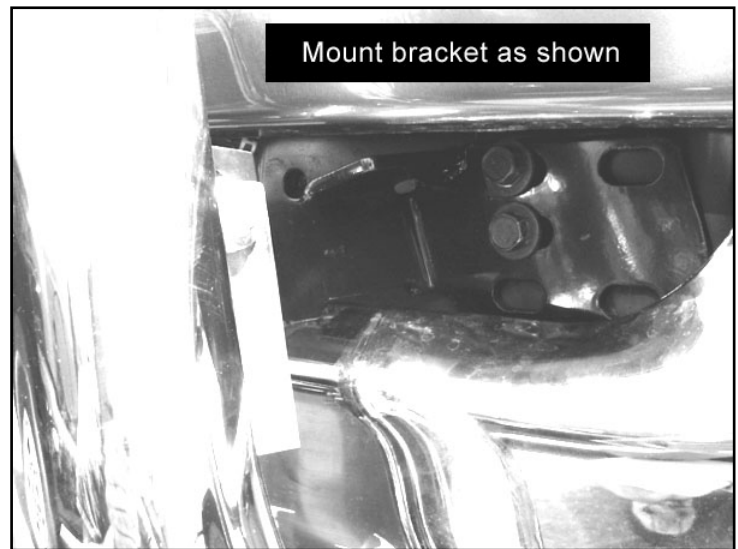


Fig. #2

**For Technical Support/Warranty Information please call 310-762-9944**

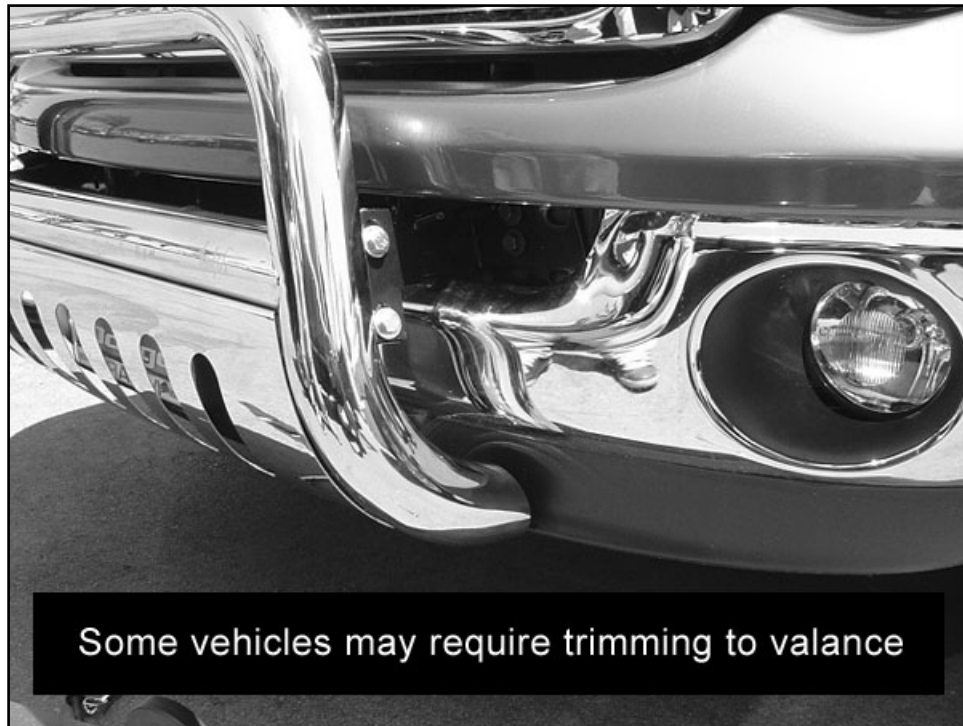
**Smittybilt, 1600 Walnut Parkway, Rancho Dominguez, CA 90220**



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Some vehicles may require trimming to valance

Fig. #3

### Cleaning and Maintenance

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used also.

**For gloss black finishes:** Mild soap, window and glass cleaner may be used.

### LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 5 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

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