



Installation Instructions

Bull Bar (#55111&55112)

99-06 Ford Super Duty

NOTE: Please read this information before assembling. Complete step by step instruction sheets will be found on the following page. The “SMITTYBILT” one-piece front guard has been designed to be installed on vehicle in one complete stage. **NO DRILLING REQUIRED**

Please take care when assembling and installing this product to protect the finish and your investment. To protect your investment, wax this product after installing. Regular waxing is recommended. Do not use any type of polish or wax that contains abrasive that could damage the finish.

Step One: Locate hardware and check the contents with the hardware listed below.

QTY	DESCRIPTION
1	Grille Saver
2	Mounting Brackets (Passenger & Driver)
4	3/8 x 1 1/4 hex head bolt, zinc plated
8	3/8 flat washers, zinc plated
4	3/8 lock washers, zinc plated
4	3/8 hex nuts, zinc plated

Step Two: Remove the factory tow hooks (if equipped) and the two bumper brackets and hardware from both sides and retain for later use . (**NOTE:** In order to use factory tow hooks with Front Guard, you must reverse them before installing the Mounting Brackets.) (Fig 1)

Step Three: Using the factory hardware removed in Step Two, loosely attach Mounting Brackets to vehicle (Fig 1).

Step Four: Use the 3/8 hardware listed above to attach the Grille Saver to the Mounting Brackets installed in step three.

Step Five: Center Guard and tighten hardware

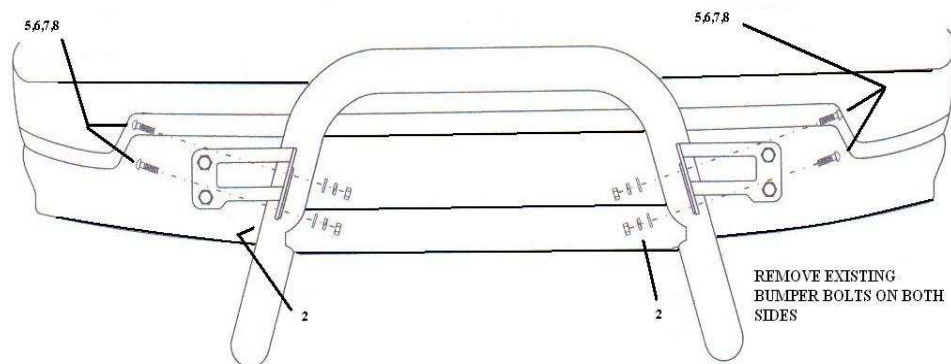
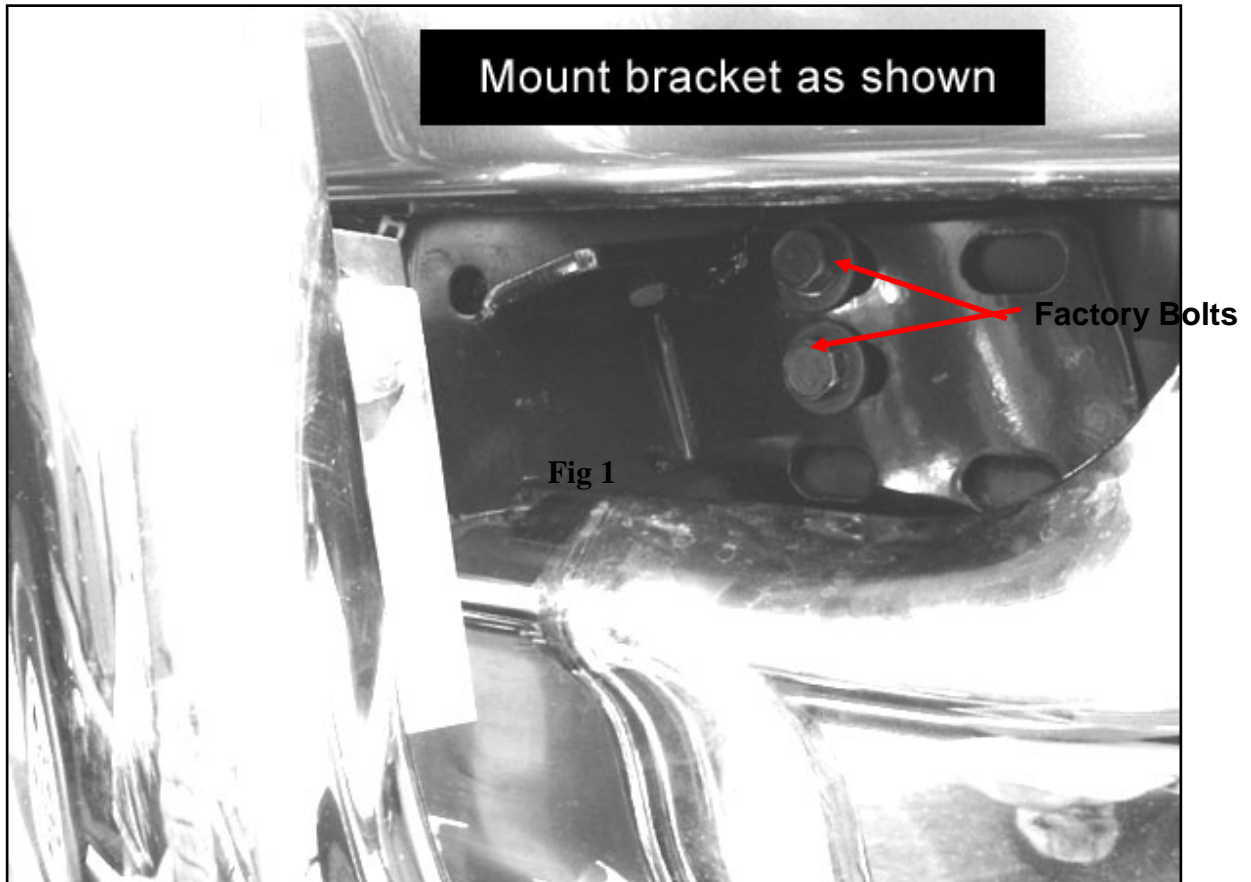
For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 1600 Walnut Parkway, Rancho Dominguez, CA 90220



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