



Installation Instructions:

(Part # SB76791)
SRC JK Tubular front Doors

NOTE: Carefully read entire instructions thoroughly before attempting to install this part.

Parts Included	Qty	Parts Included	Qty
93-8064 Driver Side Door	1	3/8" Flat Washer	24
93-8068 Passenger Side Door	1	3/8" Nylock Nut	12
93-5862 Door Hinge	2	3/8" Hex Nut	4
93-5864 Door Hinge	2	90-6744 Hardware Pack: Mirror	1
93-5866 Mirror Bracket	2	8mm-1.25 X 20mm SS Button Head Bolt	2
90-5868 Limit Strap Bracket	2	8mm SS Flat Washer	2
769401 Limit Strap	2	90-6766 Hardware Pack: Tube Door	1
90-6738 Hardware Pack: Tube Door	1	90-4263 Rubber Bumper	2
3/8" X 1" SS Button Head Bolt	12		

INSTALLATION:

Step 1: Starting on the driver side of the vehicle, remove the (2) OE front door hinge retaining nuts.

Step 2: Unplug the OE wiring harness from under the dashboard.

NOTE: Some early year models may have a red safety catch on the wiring plug. Pull the red catch out one click and depress the black engagement tongue to release.

Step 3: Open the front door and unhook the door limit strap from the mount inside the vehicle. New limit straps are provided in this kit.

Step 4: Carefully lift and remove the OE front door from the vehicle.

Step 5: Unbolt and remove the side view mirror from the OE door. Save the mirror and hardware for reinstallation.

NOTE: Remove the side view mirror only not the entire mirror to door assembly.

Step 6: Install the supplied limit strap bracket (90-5868) onto the limit strap (769401).

Step 7: Slide the door hinges (93-5862 drv and 93-5864 pass) into the OE mounting brackets on the vehicle. Secure with the supplied 3/8" nuts.

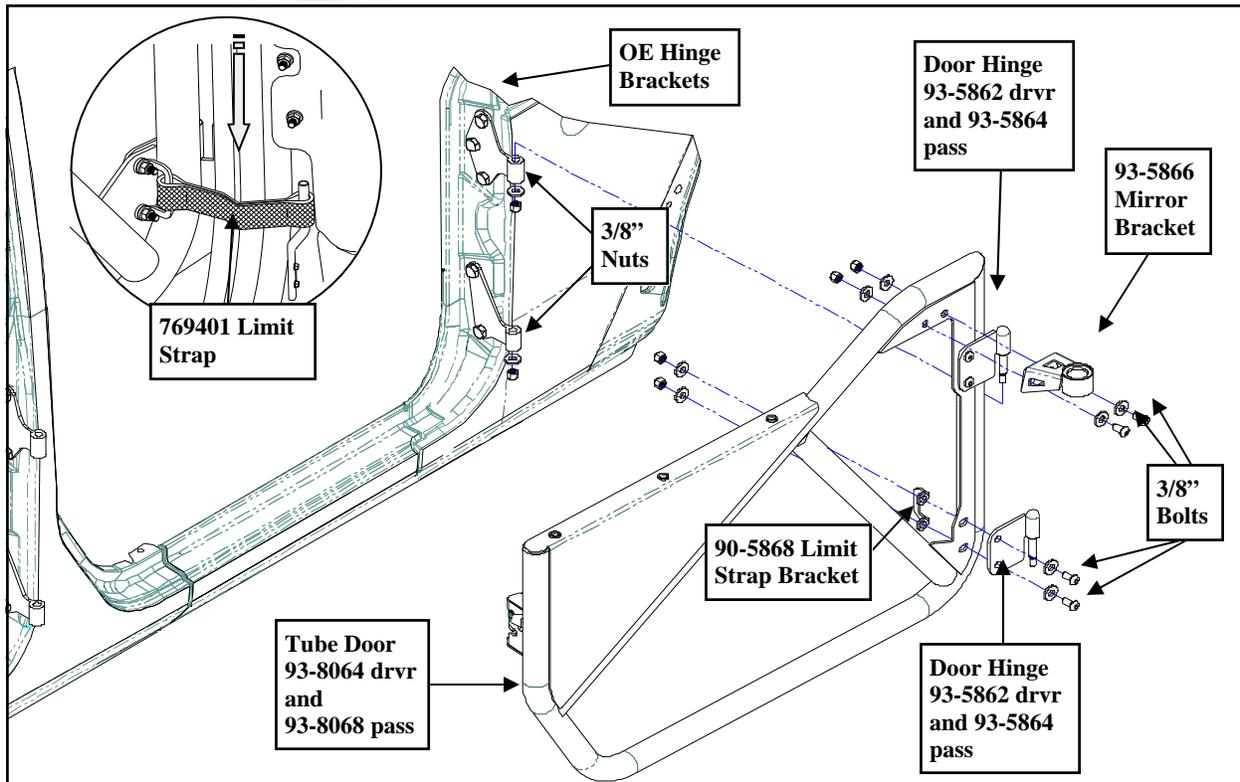
Step 8: Carefully install the front door assembly (93-8064 and 93-8068) onto the previously installed hinges using the (4) supplied 3/8" X 1" stainless bolts and hardware from pack (90-6738). Install the limit strap (769401) and bracket (90-5868) to the lower hinge bolts as well. Leave the bolts snug only at this time.

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Step 9: Carefully close the door and latch it to the door striker. Adjust the door striker if the door won't close properly.

Step 10: Carefully adjust the (2) front door hinges to level the door on the vehicle.

Step 11: Install the rubber bumper (90-4263) into the tube door frame.

NOTE: Using dish soap may aid in installation of the rubber bumper.

Step 12: Install the mirror bracket (93-5866) to the new tube door using the supplied 3/8" X 1" stainless bolts and hardware from pack (90-6738).

Step 13: Install the OE side view mirror onto the previously installed mirror bracket (93-5866) using the 8mm-1.25 X 20mm bolt and hardware from pack (90-6744).

Step 14: Once the door is adjusted properly torque the hardware according to the chart on page 3. Torque the Stainless hardware to grade 5 specifications only.

Step 15: Install the limit strap (769401) to the mount on the inside of the vehicle.

Step 16: Repeat the previous steps on the remaining side of the vehicle.

Step 17: Installation is now complete.

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Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID						
Decimal System			Metric System			
All Torques in Ft. Lbs. Maximums						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290

<p>1/2-13x1.75 HHCS D T L X</p> <p>Grade 5 Grade 8 (No. of Marks + 2)</p>	<p>M12-1.25x50 HHCS D T L X</p>
<p>G = Grade (Bolt Strength) D = Nominal Diameter (Inches) T = Thread Count (Threads per Inch) L = Length (Inches) X = Description (Hex Head Cap Screw)</p>	<p>P = Property Class (Bolt Strength) D = Nominal Diameter (Millimeters) T = Thread Pitch (Thread Width, mm) L = Length (Millimeters) X = Description (Hex Head Cap Screw)</p>

Product cleaning and maintenance instructions

Stainless Steel Finish – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state powder coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish. **Textured coated finishes** should be cleaned with a mild soap on a damp sponge. Do not apply polish or was that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. **Chrome Finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish.

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