| RD1    | 11  | Toyota 8" IFS,53mm BR                 | NG           |       |
|--------|-----|---------------------------------------|--------------|-------|
| ITEM # | QTY | DESCRIPTION                           | PART #       | NOTES |
| 01     | 1   | BONDED SEAL                           | 160702       |       |
| 02     | 1   | CLUTCH GEAR                           | 050806       |       |
| 03     | 8   | RETURN SPRING                         | 150113       |       |
| 04     | 1   | LONG CROSS SHAFT                      | 060204       |       |
| 05     | 1   | SPIDER BLOCK                          | 070201       |       |
| 06     | 1   | DIFFERENTIAL CASE                     | 013007       |       |
| 07     | 3   | CROSS SHAFT RETAINING PIN             | 120601       |       |
| 08     |     | TAPERED ROLLER BEARING                | NOT SUPPLIED |       |
| 09     | 1   | SHIM KIT                              | SHK009       |       |
| 10     | 1   | SEAL HOUSING ASSEMBLY                 | 081805       |       |
| 11     | 2   | SEAL HOUSING O-RING                   | 160207       | 1     |
| 12     |     | TAPERED ROLLER BEARING                | NOT SUPPLIED |       |
| 13     | 1   | FLANGE CAP ASSEMBLY                   | 027307       |       |
| 14     | 1   | LOCKING SIDE GEAR                     | SEE NOTE     | 2     |
| 15     | 4   | PINION THRUST WASHER                  | 151110       |       |
| 16     | 4   | PINION GEAR                           | SEE NOTE     | 2     |
| 17     | 2   | SHORT CROSS SHAFT                     | 060403       |       |
| 18     | 1   | SIDE GEAR                             | SEE NOTE     | 2     |
| 19     | 2   | SIDE GEAR THRUST WASHER               | 151010       |       |
| 20     | 2   | CSK SCREW                             | 200213       |       |
| 21     | 2   | ANTI-FRICTION BUSHING (PTFE)          | 160804       |       |
| *      | 1   | BULKHEAD KIT                          | 170111       |       |
| *      | 1   | PUSH-IN FITTING (5mm to 1/8"BSPP)     | 170201       |       |
| *      | 1   | NIPPLE (1/8" to 1/8" BSPT)            | 170501       |       |
| *      | 1   | NYLON AIR LINE (5mm DIA X 6m          | 170301       |       |
| *      | 1   | SOLENOID VALVE (12V)                  | 180103       |       |
| *      | 1   | SWITCH                                | 180209       |       |
| *      | 1   | SWITCH COVER (FRONT)                  | 180210       |       |
| *      | 10  | CABLE TIE                             | 180301       |       |
| *      | 1   | WARNING LABEL                         | 210101       |       |
| *      | 1   | BUMPER STICKER                        | 210102       |       |
| *      | 1   | <b>OPERATION &amp; SERVICE MANUAL</b> | 210200       |       |
| *      | 1   | INSTALLATION GUIDE                    | 2102111      |       |
|        |     |                                       |              |       |

## Specs:

| Axle Spline      | 30 tooth, Ø33mm [1.31"]    |
|------------------|----------------------------|
| Ratio Supported  | 3.91:1 & up                |
| Ring Gear ID     | 126.0mm [4.96"]            |
| Ring Gear OD     | 200mm [8"]                 |
| Ring Gear Bolts  | 10 bolts on Ø160mm [6.30"] |
| Ring Gear Torque | 95Nm [70 ft-lb]            |
| Backlash         | 0.15-0.25mm [0.006-0.010"] |

## Notes:

| For replacement O-rings use only BS136 viton 75. | 1 | For replacement O-rings use only BS136 Viton 75. |
|--|---|--|
|--|---|--|

2 Available only as complete 6 gear set # 728H111

Spare axle retaining clips may be required (not supplied) to refit CV shafts.

For 8" IFS with 50mm carrier bearings refer to RD131 (Section 2.131).

For 8" IFS with 53mm carrier bearings for the numerically lower ring and pinion ratios (i.e., 3.73 & DN) refer to RD121 (Section 2.121).

